

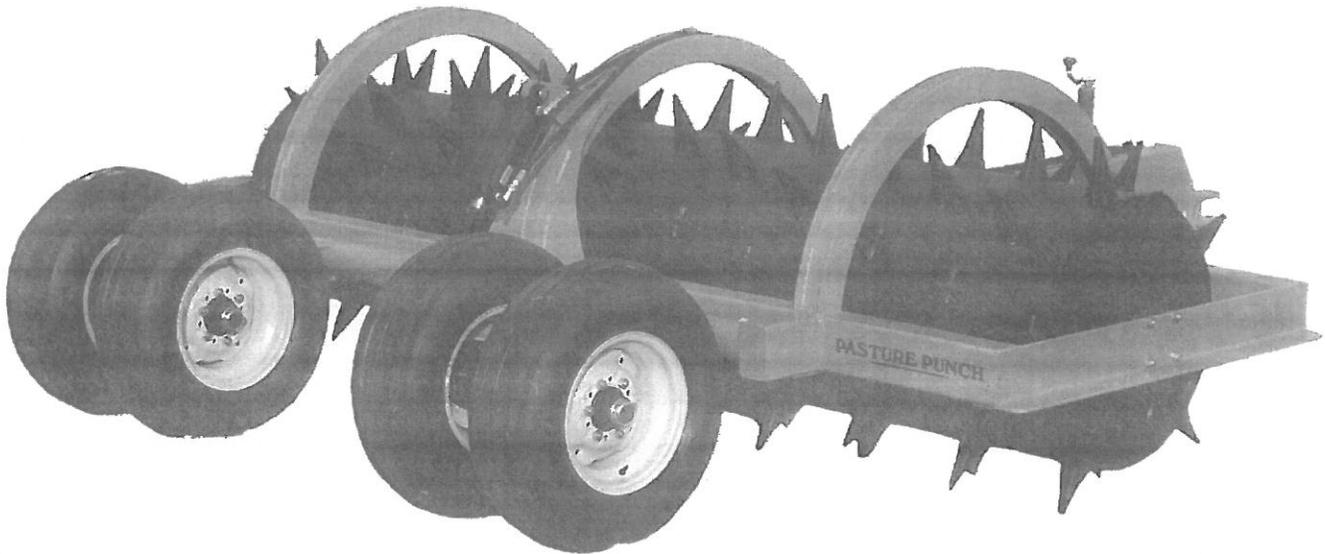
OPERATOR'S MANUAL

Pasture Punch

8' 10' 12'

Smooth Roller

8' 10' 12'



Durabilt
Industries, LLC

1810 Airport Road . Pocahontas, AR 72455
Telephone 870-892-4501 Fax 870-892-0729

CAUTION

When installing hydraulic cylinder, it is mandatory that the stationary end of the cylinder be attached to the stationary bracket on the implement and the rod end be attached to the movable bracket!

WARNING: Never transport the unit when full of water!

OPERATION

The PASTURE PUNCH was designed for field aeration without tillage.

This helps relieve soil compaction, promotes air and water movement, increases decomposition of dead plant matter for improved soil, helps activate fertilizer and lime, and relieves root boundness.

It also helps cut down on erosion as the slots in the ground, left by the PASTURE PUNCH, all have to fill before any water can wash down the hillside.

For best results, run North and South across the field, spread the fertilizer and/or lime and then go back over the field in an East and West direction.

If the soil is hard, additional passes may be required to get the correct penetration depth.

If the PASTURE PUNCH tries to climb out of the ground during operation, slow the speed down until it stays at the depth.

CAUTION: NEVER PULL THE PASTURE PUNCH OR SMOOTH ROLLER IN THE TRANSPORT MODE FASTER THAN 7 MPH.

CAUTION: WATCH FOR WEAR ON THE HARD SURFACE ON THE TEETH AND RESURFACE AS NEEDED.

SAFETY PRECAUTIONS

*Study and thoroughly understand your tractor owner's manual.
Follow all the safety precautions that are outlined in this manual.*

PASTURE PUNCH, SMOOTH ROLLER OPERATIONAL SAFETY

1. Using the Pasture Punch, Smooth Roller for purposes not intended could cause serious injury.
2. Never allow anyone to ride on the Pasture Punch, Smooth Roller.
3. Never allow anyone to work beneath the Pasture Punch, Smooth Roller while raised by the tractor's hydraulic system.
4. Repair hydraulic leaks and damaged hoses.
5. Lower the parking jack before detaching from the tractor.
6. Replace any damaged or illegible safety decals.
7. Operate the Pasture Punch, Smooth Roller only when seated on the tractor with rollover protection and seat belt fastened.
8. Never modify the Pasture Punch, Smooth Roller or its components. This could create an unsafe condition and will void any warranty that is issued by the manufacturer.
9. Operate the Pasture Punch, Smooth Roller at slow, safe speeds, especially during operation on hill sides.
10. When using water for extra weight, either drain the drum, or add antifreeze during freezing weather to prevent the drum from deforming or rupturing.
11. Check the turning radius to insure the tractor tires do not contact the implement.
12. Do not allow children to ride on, play on, or operate the equipment.
13. After the first few hours of operation, check all bolts and nuts for tightness.
14. Use only enough water to get the proper penetration or compaction. More than that makes the Pasture Punch, Smooth Roller harder to pull.
15. Detach and store the implement where children do not normally play.

SERVICE AND MAINTENANCE

1. Before each use, inspect the hydraulic cylinder to insure that all safety clips are in place and are not worn or damaged
2. Visually inspect Pasture Punch, Smooth Roller for damage or wear to the drum axles and/or bearing.
3. Inspect hydraulic hoses and fitting for wear and leaks. Seal and or tighten all leaking components.
4. Before each use, apply grease to all fittings as indicated by decals on Pasture Punch, Smooth Roller.
5. Replace any damaged components as necessary.

CAUTION:

DURING OPERATION, HYDRAULIC FLUIDS ARE UNDER VERY HIGH PRESSURE. ESCAPING FLUID CAN PENETRATE CLOTHING AND SKIN CAUSING SERIOUS INJURY. IF THIS SHOULD OCCUR, SEEK MEDICAL ATTENTION IMMEDIATELY.

WARRANTY

Durabilt Industries, LLC warrants that the Pasture Punch, Smooth Roller is free of defects in material and workmanship for a period of one (1) year for the private consumer or six (6) months for the commercial customer from the date of the invoice to the first registered owner, provided that the unit has been operated and serviced according to recommendations.

Unserviceable parts will be replaced or repaired, free of charge, at Durabilt's option, upon the examination at our factory. All transportation costs are the responsibility of the customer. In no event shall Durabilt Industries, LLC be liable for indirect or consequential damages arising out of the use of said products. Apart from the above expressed warranty, there are no warranties, expressed, implied, or statutory, including without limitation, warranties of merchantability and fitness for a particular purpose, which extends beyond this description.

REGISTRATION

In order to qualify for coverage on this limited warranty, the product model and the name of the original purchaser must be registered with Durabilt Industries, LLC by mailing a completed WARRANTY CARD within thirty (30) days after purchase by the original owner.